



TRAVEL + LEISURE'S ANNUAL SELECTION OF

The Best New (and Reborn) Hotels in the World

Over the past year, we crisscrossed the globe in our search for standout properties that, through innovative design, incredible food, and intuitive service, truly transport their guests. We checked in to historic manors, sleek city hangouts, private island resorts and more to bring you 56 hotels worthy of a place on your bucket list.

Here, 27 of our favorites—find the full collection at tandl.me/itlist.



STYLISH HAVEN Palácio Tangará, São Paulo

Travelers looking for respite from São Paulo's busy streets will find it at this palatial resort set in Burle Marx Park, an 11-hectare oasis. Wrapped around a showpiece swimming pool, the five-story hotel has the air of a Neoclassical mansion, with 141 rooms featuring balconies and French doors. Also notable: Jean-Georges Vongerichten's restaurant, where his signature French cuisine incorporates local ingredients like rare Amazonian fruits. oetkercollection.com; doubles from \$380.

-Nora Walsh



CREATIVE FORCE Sanders, Copenhagen

A welcome arrival in a city light on luxe hotels, the Sanders is ballet dancer Alexander Kølpin's third property in Denmark, and it overlooks the theater where he used to perform. The hygge vibe begins in the lobby, where even in summer a fire is ablaze. All 52 rooms have beds with rattan headboards, eclectic prints, and spacious bathrooms. The candlelit breakfast is another highlight, as are drinks at the jewel box of a bar (try the Sherry Fizz). hotelsanders.com; doubles from \$437.

-Kate Maxwell





A Fort of One's Own

Alila Fort Bishangarh, Jaipur, India

In the great expanse that is Rajasthan, can there be a better vantage point than from atop a granite hilltop? Alila Fort Bishangarh appears almost as an extension of the stark, rustic earth below it, towering over the landscape. Within the 230-year-old fort is a marble and sandstone heritage hotel that connects this region's rich past with the best modern conveniences expected today. That means breeze-filled spaces, and generously appointed rooms with massive daybeds with unbeatable

methods of slow-cooking food on an open fire or in hot sand. Alila has also set up an organic garden and greenhouse to grow its own produce. An old dungeon, carved into the granite, has been transformed into a spa, while anyone indulging in cigars or Cognac will be pleasantly surprised by the turret set

"While the stunning location—don't forego a night-time view—has a desert-roughened side to it, indoors the design is clean and beyond comfortable."

— С.К.

